

**Pure & Cure Healthcare Pvt. Ltd.**Plot No. 26A-30, Sector-8A, I.I.E., SIDCUL, Ranipur  
Haridwar-249403, Uttarakhand, INDIA.**QUALITY CONTROL****CERTIFICATE OF ANALYSIS****(FINISHED PRODUCT)**

<b>Product Name :</b>	BISOCOR 5 mg		
<b>Generic Name :</b>	Bisoprolol Fumarate Tablets USP		
<b>Mfg. Lic. No. :</b>	31/UA/2013	<b>Market:</b>	DOMESTIC
<b>Batch No. :</b>	PA2BG04	<b>A. R. No.:</b>	F20240119059
<b>Mfg. Date :</b>	Jan. 2024	<b>Pack Size:</b>	1x10 Tabs
<b>Expiry date:</b>	Dec. 2025	<b>Pack Type:</b>	Alu-Alu Blister (Sale)
<b>Batch Size :</b>	100000 Tabs	<b>Sampled On:</b>	19/01/24
<b>Product Code :</b>	40053741	<b>Sample Quantity:</b>	90 Tabs
<b>Specification No, Ver No.:</b>	STS/FP/40053741-00	<b>Sampled By:</b>	SOMESH UPADHAY
<b>Ref. STP No. , Ver No.:</b>	STP/FP/0221	<b>Analyzed By:</b>	ANKUSH KUMAR
<b>Manufactured For :</b>	Healing Pharma India Pvt. Ltd.	<b>Date of Analysis:</b>	19/01/24
<b>Manufactured By :</b>	Pure & Cure Healthcare Pvt. Ltd.	<b>Analysis Completion Date:</b>	20/01/24

S.No.	TEST	ACCEPTANCE CRITERIA	RESULTS
1	Description	Reddish brown coloured, round, biconvex & scored on one side and plain on other side film coated tablets. 10 tablets packed in an alu alu blister of printed aluminium foil & base aluminium foil.	Reddish brown coloured, round, biconvex & scored on one side and plain on other side film coated tablets. 10 tablets packed in an alu alu blister of printed aluminium foil & base aluminium foil.
2	Identification	By TLC: The RF value of the principal spot obtained from the test solution corresponds to that obtained from the Standard solution.	Complies
3	Dimension	As below	As below
a.	Diameter	7.1 mm $\pm$ 0.2 mm	Min. 7.05 mm Max. 7.09 mm
b.	Thickness	3.1 mm $\pm$ 0.4 mm	Min. 3.14 mm Max. 3.20 mm

	Prepared By QC	Reviewed By QC	Approved By QC
<b>Date</b>	20/01/24	20/01/24	20/01/24
<b>Name</b>	PRATEEK BHAGAT	SACHIN CHAUHAN	RAJESHWAR SINGH
<b>Designation</b>	ASST. OPERATOR	DY. MANAGER	DY. MANAGER

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QA REVIEWED  
Name : AVNEESH KUMAR ; Date : 20/01/2024

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4	Average weight	130.0 mg $\pm$ 7.5%	132.04 mg
5	Uniformity of weight	Not more than two of individual weight deviate from the average weight by more than 7.5% and none deviates by more than 15%.	-2.6% to +5.0%
6	Disintegration Time	Not more than 30 minutes	Passes (01 Minutes 11 Seconds)
7	Dissolution	Not less than 80% (Q) of the labeled amount of Bisoprolol Fumarate is dissolved in 20 Minutes.	92.70%, 98.54%, 98.33%, 102.76%, 100.26%, 97.72%

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S.No.	TEST	ACCEPTANCE CRITERIA	RESULTS
8	Uniformity of Dosage Units	The acceptance value of the first 10 dosage units shall be less than or equal to L1%. If the acceptance value is greater than L1%, test the next 20 units, and calculate the acceptance value. The requirements shall met if the final acceptance value of the 30 dosage units less than or equal to L1%, and no individual content of any dosage unit shall be less than $[1 - (0.01)(L2)] M$ not more than $[1 + (0.01)(L2)] M$ Where, L1 is 15.0 and L2 is 25.0.	AV =8.6

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## QUALITY CONTROL

### CERTIFICATE OF ANALYSIS

#### (FINISHED PRODUCT)

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S.No.	TEST	ACCEPTANCE CRITERIA		RESULTS
9	Assay - Each film coated tablet contains:	Shelf Life Limit	Release Limit	
	Bisoprolol fumarate IP - 5 mg/Tab	NLT 4.500mg/Tab to NMT 5.250mg/Tab  (NLT 90.00% to NMT105.00% of label claimed)	NLT 4.750mg/Tab to NMT 5.250mg/Tab  (NLT 95.00% to NMT105.00% of label claimed)	4.871mg 97.42%

**CONCLUSION :** The Finished Product complies as per USP Specifications.

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